

SOUTH PRODUCTION NOTES

May 290, 2016
Sunday Shift Notes
BASF EMPLOYEES
183 Last Recordable
250 Last Lost time

Title V Notes: Trimer –Gem will be in on Sunday morning to drop #3 tower pipe so that it can be cleaned out.

F1 – we need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.

Need to sample B31 sump every shift so we don't overflow.

CTO – is online and running – need to look at changing the HEPA filter soon.

Need to watch sump closely. Had issues with it filling quickly during pfaudler cooling.

#1 MED / AI 4126:

Down until we can get trimer running.

Need calciner at temps and ready to start feeding.

Need to communicate with the powder room guys that the filter receiver has been filled with old style filters. Need to watch HEPA closely.

Target 4 bags on the floor during start up.

#1 RC / AI 4126:

Hold at operating temps so that we can start feeding when trimer is done.

The partial bag has been set up on the discharge scale.

Need to switch fines to a lined open top bag.

#2 MED line / Styrene:

Continue making batches.

All raws are in the Dept.

Green drums are the only drums to have dry ice put into them.

#2 RC / Styrene:

Feed restarted on Friday afternoon. Continue

New chute into syntron was shortened because material was not flowing properly.

We need to drain half a tote from F1 per day to get rid of Moly.

#3 MED line / D-1708 NAQ:

Gem will be in Sunday morning to weld on #3 mixer. Please have area cleared and ready for them to work.

Start running when they are done fixing leaking injector line.
We are to use ½ drum of wet mix in each batch per Bodmann - is in the MOD.
Make sure we are greasing end seals once per shift when running.

#3 RC / D-1708 NAQ:

Feed is off. Will start back up when we get the mixer back.

#4 RC / D0222:

Cleaning looks good. Need to set up for D-0222 and start up the calciner.
Planning to start up ASAP when the Trimer is back.

#5 RC / Catoxid:

Feed is off until we can build up some more feed. Will restart on Sunday.
So far we haven't had any issues with the feed end vacumax backing up; keep a close eye on it.

FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 1767 NAQ next:

Continue feeding material that has reached its 12 hour hold time.
Make sure the material has aged before feeding to the dryer.
Okay to use scale in bldg 27 for check weighing.

West Pfaudler / X-253:

Spray arm fell off again and we had to pull the lid to reinstall it. Should be ok to start making batches on day shift Sunday.

East Pfaudler/ D 1767 NAQ next:

Continue making batches.
32 drums of metals have been moved to the cage.
WE ARE USING THE NEW BLUE BUGGIES.

6 Tank: MT:

Empty.

7 Tank: MT:

Solution has been emptied. Need to acid wash?

National Dryer / D-0222:

Continue cleaning.

PK Blender / Catoxid:

Continue. Raws are in the warehouse.

Got the Scrubber dP back in range. NEED TO VERIFY THIS BEFORE EACH BATCH!!!!!!

Flow meter is installed but not calibrated yet. DO NOT USE

DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / (E406 Next):

Continue running.

Tower 6 / DPT 0101 (E406 Next):

Do not start until chiller issues are figured out sometime Tuesday.

Still needs loaded.

Trane will be out on Friday to address the issue with the chiller. Waiting on 2nd half of the material to arrive as well.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / E406 next:

Need to finish setting up screener for E406.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / AI 3915:

Hoist has not been fixed. Schirmer set up scaffolding and the hoist company will be in sometime next week to replace.

#2664 (east) Pill Machine /

Setting machine back up on midnights Sunday.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / AI-3920 next:

Continue to run. We are now loading the front and back saggars with material. MOD has been switched to have 20 drums per lot. Only load material off our Horn machine.

Building 27 Belt Filter / Cu 6081:

Holding for restart.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #4 RC/Trimer
- 4) Reduction Towers/Screening
- 5) #1 RC North
- 6) North CUAPV (to keep #1 RC North running)
- 7) #1 MED/RC
- 8) #2 MED/RC
- 9) #3 MED/RC/CTO
- 10) Harrop Kiln
- 11) South PK
- 12) #5 RC
- 13) Horne Machine
- 14) PR2 103 GP
- 15) Kneader
- 16) PR2 Cu-0864 T
- 17) PR2 AI-3915 T